

BAJA FORGED FORD BRONCO ACC BRACKET

PART # XXXXXXXXX

FITS UNITS: 2021-2023 , FORD BRONCO

WARNING!

BEFORE INSTALLATION:

You will need to remove the grille and headlights first. There will be "trimming" involved on your factory parts. We do recommend having this professionally installed.

TOOLS NEEDED:

- Cut off wheel or small reciprocating saw
- Wrench/sockets 8MM & 10MM
- Blade Screwdriver
- Clip Removal Tool
- Small Grinder or File



- Remove upper support cover
- Remove grille, & headlights to gain access to the Active Grille shutter reinforcement. (Louvres)
- Carefully disconnect all electrical connectors prior to removing parts from the vehicle.
- Remove the Active Grille Shutter reinforcement as well.
- Put aside all hardware to be reused for reassembly.



WARNING: THIS PRODUCT CAN EXPOSE YOU TO CHEMICALS INCLUDING LEAD AND DI(2-ETHYLHEXYL)PHTHALATE, WHICH ARE KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER, BIRTH DEFECTS OR OTHER REPRODUCTIVE HARM. FOR MORE INFORMATION, GO TO WWW.P65WARNINGS.CA.GOV

- Some vehicles may have camera & washer connectors that need to be disconnected prior to removal of grille.
- Inspect that all fasteners have been removed from headlights to insure that no mount tabs are damaged during disassembly process.



- On the top of the drivers side, you will trim the Active Grille Shutter reinforcement.
- To begin you will remove the retainer clips that hold in the two upper louvres on driver side of reinforcement. Once clips are removed the louvres will slide out.
- The next step will require trimming of the reinforcement. The images show our recommended template for trimming. We recommend using the Baja Forged ACC bracket as a further guide to insure a proper fit.
- After the reinforcement has been trimmed we recommend using a file or small grinder to cleanup any rough edges or residual material.



- Once you have trimmed and test fit the ACC bracket. You are ready for reassembly.
- Start off by removing the ACC module from the OEM bracket. It is held on by three press in retainers. You will gently pry the module from the retainers. Also remove the remaining plastic retainers.
- You will now be able to mount the ACC module to the Baja Forged ACC bracket, using the supplied hardware. It will bolt directly to the ACC bracket.
- The Active Shutter reinforcement is now ready to be installed on the vehicle. The two driver side upper mount bolts will be used to install the ACC bracket. Re-route the wire harness so it is not pinched and reconnect.
- Reinstall headlights, grille, and upper support cover.
- Enjoy your Baja Forged ACC Bracket!



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